



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3302-02-1
Job Sheet 183653



Part No: RBE350A93-3302-02-1

Job Qty: 16 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/24/18

Job Tracking No:

Due Date: 8/7/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RBE350A93-3302-02-1 REV:11 IPP REV A 18.01.30 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Machining-4		
120	CNC Vertical Machining	16 pcs	8/7/18	8/7/18	1.50	2.67	MORI NV5000-1		
130	QC	16 pcs	8/7/18	8/7/18	0.00	0.00	QC2 Machining-5		
140	QC	16 pcs	8/7/18	8/7/18	0.00	0.00	QC8 Machining-5		
170	Outsource	16 pcs	8/7/18	8/7/18			GRO002-VC		
180	Packaging	16 pcs	8/7/18	8/7/18	0.00	0.00	Packaging2		
190	QC	16 pcs	8/7/18	8/7/18	0.00	0.00	QC6		
200	Packaging	16 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-2		
210	QC21-SA	16 Ea	8/7/18	8/7/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FB810 FOLIO REV: _____ DWG REV: _____ 2-Debur 3-Engrave T/N And
Descriptions: / or S/N number as required Using Marktronic engraver as per DWG.
170 - -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water
sealant As Per Dwg RBE350A93-3302-02-1 Rev. 11 -Certificate of Conformity is required
200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X06.000	6061T6 Bar 1.00 X 6.00	16 ft (1 ea)	90-Start up Operation	590 372 x 14'
				542204 x 2'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X06.000	16	48	0

Specifications

could not be found.

Plex 9/24/18 8:13 AM dart.leroux.jason



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S113709



Part: RBE350A93-3302-02-1

Job No: 183653

Serial No/Batch: S113709

Revision: 11

Inspector:

Exp Date:

Instructions:

Date: 09/26/18

8109 1 8 130

8109 1 8 130

10
10

DART AEROSPACE LTD		Work Order:
Description: Handle		Part Number:
Inspection Dwg: R3K 350 A93-330202 Rev: 19		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.32	$\pm .01$	5.310			Vern L P09	
4.850	$\pm .005$	4.852				
4.516	$\pm .005$	4.517				
3.07	$\pm .01$	3.065				
R.38	$\pm .01$	.375			Rad gage	
2.50	$\pm .01$	2.505			H.G.	
$\phi .25$	$\pm .01$	.252			Vern L P09	
.75	$\pm .01$	.745				
$\phi .250$	$\pm .005$ / - .000	.282				
R.75	$\pm .01$	.750			Rad gage	
.51 x 45°	$\pm .01$ x .5°	.510 x 45°			Vern L P09	
.602	$\pm .005$	.602				
.52	$\pm .01$	.518				
2.028	$\pm .005$	2.030				
11.81	$\pm .01$	11.802			H.G.	
3.669	$\pm .005$	3.669			Vern L P09	
1.835	$\pm .005$	1.835				
$\phi .261$	$\pm .005$	.263				
.990	$\pm .01$	.983				
.990	$\pm .01$	.983				
R.125	$\pm .005$	.125				
.190	$\pm .005$	.192			H.G.	

Measured by: <i>[Signature]</i>	Checked by: <i>B.C.</i>	QC Inspector:
Date: 18-09-24	Date: 18-10-12	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041337

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041337
PO Date: 10/12/18
Due Date: 11/9/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Belanger, Natasha
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	181931-A	644.4117	Bracket, Fwd Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil- A-8625 Type 3 Class 2 3-Certification of Comformity is required 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil- A-8625 Type 3 Class 2 3-Certification of Comformity is required	Firmed	-	11/9/18	1 pcs	0 pcs	1 pcs	\$8.10/pcs	\$8.10
3	181424	646.9713	Body Issue P/O to ATG : Anodize, Color Black, Prime as per Dwg 646.9700	Firmed	-	11/9/18	40 pcs	0 pcs	40 pcs	\$15.55/pcs	\$622.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041337**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	181396	647.7811	Bracket B Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	-	11/9/18	50 pcs	0 pcs	50 pcs	\$15.55/pcs	\$777.50
5	179152	646.3110	Channel Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	-	11/9/18	11 pcs	0 pcs	11 pcs	\$11.70/pcs	\$128.70
6	183653	RBE350A93-3302-02-1	Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3302-02-1 Rev. 11 -Certificate of Conformity is required	Firmed	-	11/9/18	16 pcs	0 pcs	16 pcs	\$8.55/pcs	\$136.80
7	176390	RBT18649-9-1	Top Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	11/9/18	8 pcs	0 pcs	8 pcs	\$6.30/pcs	\$50.40
Grand Total:										\$1,723.50	

DAV
38
9-89



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041337

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/24/18 2:36 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916378

Date: 31-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 16 ea	Part: RBE350A93-3302-02-1 Handle Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Seal Job: 23939	Rev: 11 PO: PO041337 Line: 6	DAS 38 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>31/10/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

